

A 100-year-old Trust and Precision

A century of experience ensures our high-precision cutting, machining, and reliable supply. Japanese quality you can trust.



HEIWA KOUZAI
GROUP



Direct relationships with Proterial and Daido Steel, etc., for inventory sales.

We engage in direct transactions with Proterial, Ltd., Daido Steel Co., Ltd., and other Japanese special steel manufacturers (plates and bars) for inventory sales. We have long-standing relationships with them, maintaining a diverse inventory; materials otherwise difficult to procure will be available through us. We meet diverse needs, ranging from cold work tool steel to the group's ordinary steel and structural steel, as well as non-ferrous metals like aluminum and copper.

Materials Handled (SKD11 and many other tool steels)



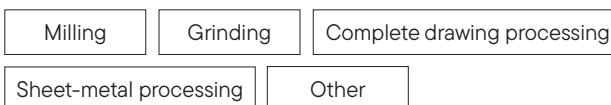
From automotive resin molds to various component machining. We also handle machining of supplied materials.

In addition to manufacturing our core resin mold base molds for large resin mold processing such as car bumpers, we also process machining machine bases, manifold blocks, and die-cast mold bases. We possess two large vertical machining centers capable of processing workpieces up to 900mm wide and 2,000mm long, accommodating various materials. The Makino V56i's high-speed rotation range achieves the finishing of high-hardness components after heat treatment. Additionally, our Miroku gun drilling machine allows us to handle deep gun drilling on plates and round stock.



A flexible processing network.

Our group has built long-standing, excellent relationships with over 1,000 partner companies specializing in handling and processing a wide variety of materials: Cold and hot forming, bending, sheet metal fabrication, and welding. This enables us to flexibly accommodate any request regarding diverse product types and processing needs.



Equipped with the latest machinery to handle various sizes.

The Heiwa Steel Group offers integrated processing capabilities, from flame cutting and sawing to milling, machining, horizontal machining, gun drilling, and surface grinding, thereby enabling cost reduction and shorter lead times.



High-precision cutting technology honed through years of experience, leading beautiful, distortion-free cut surfaces.

We provide high-quality materials through direct transactions with Japanese blast furnace and electric furnace manufacturers, including Kobe Steel, Ltd., NIPPON STEEL CORPORATION, and Chubu Steel Plate Co., Ltd. Not only do we cut thick plates, but we also handle cutting uniquely forged supplied materials, dealing with cuts up to a maximum plate thickness of 650mm. We are committed to precise cutting dimensions, distortion-free results, and beautiful cut surfaces, pursuing quality while striving daily to improve our technology.

Materials Handled (SS400/S45C/S50C/S53C/SCM440)



Capital: JPY 235 million (total of five companies)
Number of Employees: 164 (total of five companies, as of 2024)
Member Organizations:
The Japan Special Steel Distribution Association
Higashi-Osaka Chamber of Commerce and Industry
Sakai Chamber of Commerce and Industry

Business Activities:
Wholesale distribution of ultra-thick steel plates (9–355mm)
Precision dimension cutting and complex shape cutting using large-scale band saws and gas cutting

Machining of dies, molds, and mechanical parts using special steel and carbon steel

[Contact Us]
Head Office: Heiwa Kouzai Co., Ltd.
Address: 4-12-33 Kano, Higashi-Osaka-shi, Osaka, Japan
Tel: +81-72-965-1231 Fax: +81-72-964-0191

[Our Group]
<https://www.heiwakouzai-group.co.jp/>

